

3.0 Spoon Dispenser

- 3.1 Vibrator pot for the position-specific feeding and sorting of the spoons
- 3.2 Storage hopper for the spoons

4.0 Product Feeding System

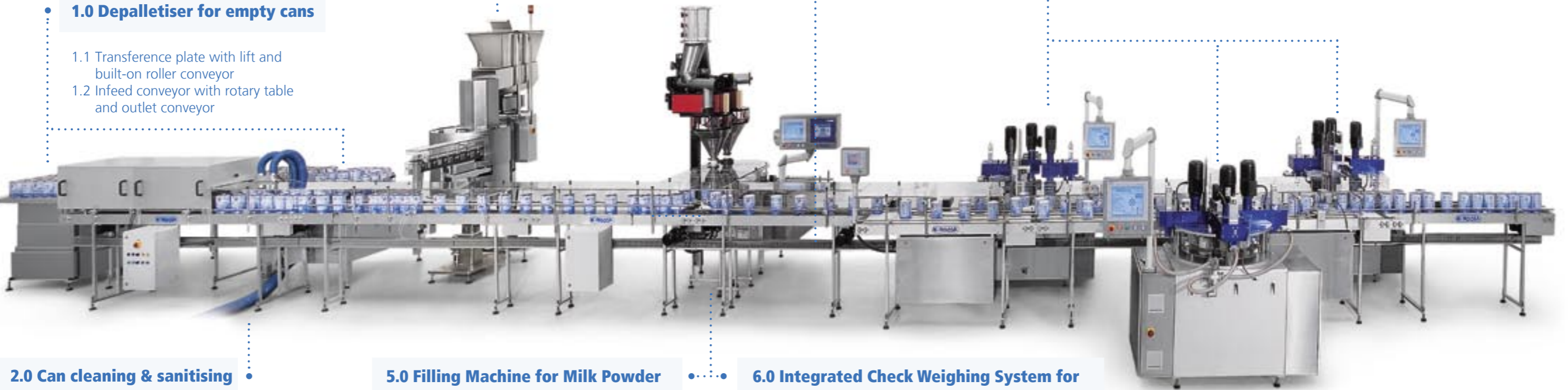
- 4.1 Product inlet from hopper or conveyor
- 4.2 Horizontal auger feeder for outlet hopper
- 4.3 Proportional levelling control

7.0 Vacuum Can Seaming System with 9 Heads

- 7.1 Programming for each seaming head for evacuating and gassing
- 7.2 Under- or overpressure gassing
- 7.3 Single Can Security (SCS) for each can
- 7.4 Conveyor splitting and merging

1.0 Depalletiser for empty cans

- 1.1 Transference plate with lift and built-on roller conveyor
- 1.2 Infeed conveyor with rotary table and outlet conveyor



2.0 Can cleaning & sanitising

- 2.1 Device for inner cleaning of the empty cans with blowing air and dust suction device
- 2.2 UV - tunnel for can sanitising

5.0 Filling Machine for Milk Powder

- 5.1 Dosing system with vertical auger feeder and agitator
- 5.2 Double filling station with lifting tables and vibrators (TWIN-Filler)
- 5.3 Dust collection system with dust separator

6.0 Integrated Check Weighing System for

- 6.1 Feedback control for the auger filler
- 6.2 Output device for failed weighted cans
- 6.3 Statistic program with interface

